



IALUTA

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H Series Diesel / Gasoline / LPG Counterbalanced Forklift Trucks

with capacities of 4,000 to 5,000kg



IALUTA

H Series

Diesel / Gasoline / LPG
Counterbalanced
Forklift Trucks



Innovation design

The H series is the new series of internal combustion counterbalance forklift truck developed by IAUTA independently, adopting the world advanced technologies based on the original products. Through the comprehensive upgrading of appearance molding, energy conservation, environmental protection, comfort, security and reliability, it will become the world-class forklift truck which can meet your overall demands.

Strong appearance and visual impact

The appearance of full truck is developed under the cooperation with professional industrial design company by adopting the appearance design methods of brand-new concept. The streamlined surface modeling design brings smooth lines, elegant appearance, vigorous and steady surface as well as the outstanding inherence, possessing the powerful visual impact.

The appearance of the truck is small, exquisite and concise, which adopting the newly designed parts with opening mould at large area, the appearance will be more humanized.



The new designed mast increase forward visibility 15%



Fuel consumption ↓ 10%
(Common rail engine)



Grade-speed ability ↑ 15%



Legroom ↑ 15%



Exhaust emission ↓ 35%
(Common rail engine)



Better cold starting performance
(Common rail engine)



High pressure common rail electronic-controlled engine provide lower failure rate
(Common rail engine)



Aluminous plate-fin radiator provides stronger structure



Water temp ↓ 10 °C, oil temp ↓ 10%



Energy conservation and Environmental protection



The standard engine is the high pressure common rail electronic-controlled engine which adopts high pressure multiple injections technology to ensure the strong power take-off, lower emission and better cold starting performance; saving the 10% of energy consumption.



The whole truck adopts LED lights as shiner and new-type panoramic retroreflector to ensure energy conservation and power saving as well as greatly improve the performance and service life of luminaires at the same time.

The full vehicles all adopt the environmental protection material to reduce environmental hazards.

Maintenance



Newly-developed LCD instrument has more comprehensive functions and more stable performance and entirely displays the full truck running state, trouble diagnosis and other important information, which can make the operator more intuitively and conveniently have a better knowledge of truck state and make the maintenance conveniently.



The enlarged opening angle of hood and increase of left and right hood side plates can provide you with convenient and rapid maintenance mode.



Adoption of new generation integrated electric box makes maintenance and repair convenient, layout becomes more reasonable and with better water-proof performance.



Integral locking pin structure on the baseboard can be opened without tool, which is convenient for daily repair and maintenance.

**Easy/
Efficiency/
Economy**



Fully improved reliability And security



1. The radiator adopts aluminous plate-fin radiator with better performance and higher structural strength. Impendent oil radiator, optimized oil and water heat dissipation channel and double ventilation holes on counterweight can greatly improve cooling efficiency and reliability of overloaded operation and ensure reliable operation of the engine.



2. Anti-slip pedal is convenient to get on/off the truck and also more safe for the driver.



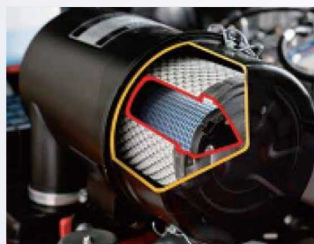
3. Overhead guard adopts special-shaped steel tube, which can reinforce the strength and improve sealing of the cab.

4. Optimized hydraulic breather structure and integrated with return oil filter can prolong the service life of hydraulic pressure system.

Comfort

Reduce the caster angle of instrument stand and adopt the integral hood to greatly increase the space underfoot;

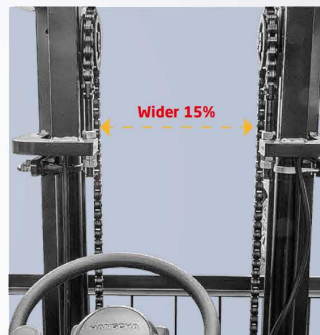
The orthodrome of overhead guard fore leg will expand the driving space;



Optimized air intake and exhaust system of full truck, high-capacity exhaust buffer and high-effect intake buffer will reduce the noise of full truck by 3dB and reduce the vibration by 20%.



The design of steering wheel of small diameter and electro-hydraulic system as well as the car-type double-handle combination switch will greatly improve the driving comfort.



Adopt the new-type of box iron. Increase the inside width of inner mast and the spacing between lifting cylinders. The lowering of instruments in the driving cab will greatly increase the forward visibility; The rear visibility will also be greatly improved through the optimization design of counterweight.



Intelligentized management system (option)

Reserved plug of extending function of Intelligent module is on the wire bundles that makes truck management more convenient and rapid.

Standard Specification

- / Reminder of maintenance
- / LED working light
- / Hydraulic oil filter
- / Electric Flameout
- / Seat with belt
- / Skidproof pedal
- / Air filter
- / Hydraulic oil dipstick
- / Traction device
- / Mast speed limiting valve
- / Full hydraulic power steering
- / Wide view duplex mast
- / Standard forks
- / Standard overhead guard
- / Rear combination LED light
- / Panoramic rearview mirror
- / Flif folder
- / Adjustable steering column
- / Pre-heating indicator
- / Engine fuel pressure warning
- / Neutral switch
- / Engine hood spring
- / Dipstick
- / Pneumatic tyres
- / Standard load backrest
- / Horn
- / Fuel gauge
- / LCD display
- / Cable parking brake
- / Tilt cylinder self-locking valve
- / Fork carriage mounting class III (IV)
- / Timer
- / Load safety valve
- / Charging indicator
- / Water temperature gauge
- / Toolbox
- / Reversing buzzer
- / Return oil filter
- / Hand grip
- / Integrated controller
- / Oil-water separator
- / Engine fault warning
- / Rubber pedal
- / 2nd hydraulic function
- / Transmission oil temperature warning

Optional Mast

- / Duplex wide view full free mast
- / Trilix wide view full free mast
- / Special duplex wide view mast
- / Wider fork carriage
- / Special forks

Options

- / Cover of tilt cylinder
- / Dual driving wheel
- / Cabin
- / High-positioned exhaust system
- / Customer painting
- / Cabin heater
- / LED rear working light
- / Hood lock
- / Double heat insulating pad and leather cover
- / Net cover of radiator
- / Solid tyre
- / Non-mark tyre (white/green)
- / Middle-positioned exhaust system
- / Sparkle arrester
- / Suspension seat
- / Fuel tank lock
- / Speed meter
- / Auxiliary hydraulic valve
- / Extinguisher
- / Reversing assist grip with horn button
- / Counter weight net
- / Height of overhead guard
- / Dual air filter
- / Milometer
- / Waterproof cover on the guard

Optional Attachments

- | | |
|-----------------------|-----------------------|
| / Paper roll clamp | / Sideshifter |
| / Rotating bale clamp | / Rotating forks |
| / Load stabilizer | / Fork extensioner |
| / Multi-drum clamp | / Load release device |
| / Bale clamp | / Carton clamp |
| / Drum clamp | / Push-pull device |
| / Dumping clamp | / Bucket |
| / Crane arm | / Hook |
| / String pole | / Lengthened fork |
| / Weigher system | |



Distinguishing mark	1.1	Manufacturer	Iautu(Quanzhou) Machinery Co., Ltd.						
	1.2	Manufacturer's type designation	IGF-40	IGF-45	IGF-50	IGF-40	IGF-45	IGF-50	
	1.3	Drive: electric (battery or mains), diesel, petrol, fuel gas	Diesel	Diesel	Diesel	Gasoline/LPG	Gasoline/LPG	Gasoline/LPG	
	1.4	Operator type: hand, pedestrian, standing, seated, order-pickler	Seated	Seated	Seated	Seated	Seated	Seated	
Weight	1.5	Rated capacity/rated load	Q (kg)	4000	4500	5000	4000	4500	5000
	1.6	Load centre distance	c (mm)	500	500	500	500	500	500
	1.8	Load distance, centre of drive axle to fork	x (mm)	550	550	555	550	550	555
	1.9	Wheelbase	y (mm)	2000	2000	2000	2000	2000	2000
Tyres, chassis	2.1	Service weight	kg	6200	6400	6750	6200	6400	6750
	2.2	Axle loading, laden front/rear	kg	8800/1320	9640/1260	10435/1315	8800/1320	9640/1260	10435/1315
	2.3	Axle loading, unladen front/rear	kg	2780/3420	2860/3420	2800/3950	2780/3420	2780/3620	2800/3950
	3.1	Types: solid rubber, superelastic, pneumatic, polyurethane	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	
Dimensions	3.2	Tyre size, front		8.25-15-14PR	300-15-18PR	300-15-18PR	8.25-15-14PR	300-15-18PR	300-15-18PR
	3.3	Tyre size, rear		7.00-12-12PR	7.00-12-12PR	7.00-12-12PR	7.00-12-12PR	7.00-12-12PR	7.00-12-12PR
	3.5	Wheels, number front / rear (x = driven wheels)		2+2	2+2	2+2	2+2	2+2	2+2
	3.6	Tread, front	b10 (mm)	1160	1190	1190	1160	1190	1190
Performance data	3.7	Tread, rear	b11 (mm)	1130	1130	1130	1130	1130	1130
	4.1	Tilt of mast/fork carriage forward/backward	α/β(°)	6/12	6/12	6/12	6/12	6/12	6/12
	4.2	Height, mast lowered	h1 (mm)	2245	2245	2245	2245	2245	2245
	4.3	Free lift	h2 (mm)	160	160	160	160	160	160
Combustion-engine	4.4	Lift	h3 (mm)	3000	3000	3000	3000	3000	3000
	4.5	Height, mast extended	h4 (mm)	4170	4170	4365	4170	4170	4365
	4.7	Height of overhead guard (cabin)	h6 (mm)	2310(2345)	2310(2345)	2310(2345)	2310(2345)	2310(2345)	2310(2345)
	4.8	Seat height relating to SIP	h7 (mm)	1335	1335	1335	1335	1335	1335
Addition data	4.12	Coupling height	h10 (mm)	510	510	510	510	510	510
	4.19	Overall length	l1 (mm)	4180	4200	4245	4180	4200	4245
	4.20	Length to face of forks	l2 (mm)	3110	3130	3175	3110	3130	3175
	4.21	Overall width	b1 (mm)	1420	1490	1490	1420	1490	1490
Performance data	4.22	Fork dimensions	S/e1 (mm)	50-122-1070	50-150-1070	50-150-1070	50-122-1070	50-150-1070	50-150-1070
	4.23	Fork carriage DIN 15 173 --- ISO 2328, class/type A/B		3/A	3/A	4/A	3/A	3/A	4/A
	4.24	Fork-carriage width	b3 (mm)	1350	1350	1350	1350	1350	1350
	4.25	Distance between fork-arms	b5 (mm)	510-1200	510-1200	510-1200	510-1200	510-1200	510-1200
Combustion-engine	4.31	Ground clearance, laden, below mast	m1 (mm)	150	150	150	150	150	150
	4.32	Ground clearance, centre of wheelbase	m2 (mm)	230	230	230	230	230	230
	4.34.1	Aisle width for pallets 1000 x 1200 crossways	Ast (mm)	4450	4470	4535	4450	4470	4535
	4.34.2	Aisle width for pallets 800 x 1200 lengthways	Asl (mm)	4650	4670	4735	4650	4670	4735
Performance data	4.35	Turning radius	Wα (mm)	2700	2720	2780	2700	2720	2780
	4.36	Internal turning radius	b13 (mm)	845	845	845	845	845	845
	5.1	Travel speed, laden/unladen	km/h	24/25	24/25	23.5/25	24/25	24/25	23.5/25
	5.2	Lift speed, laden/unladen	m/s	0.46/0.50	0.46/0.50	0.40/0.44	0.46/0.50	0.46/0.50	0.40/0.44
Performance data	5.3	Lowering speed, laden/unladen	m/s	0.46/0.44	0.46/0.44	0.46/0.44	0.46/0.44	0.46/0.44	0.46/0.44
	5.5	Drawbar pull, laden/unladen	N	31640/19070	31640/19070	31640/19070	37200/19070	37200/19070	37200/19070
	5.7	Gradeability, laden/unladen	%	25/25	22/24	20/23	30/25	27/24	25/23
	5.10	Service brake		Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic
Combustion-engine		Parking brake		Mechanical	Mechanical				

1.2	Manufacturer's type designation		W76	W57	G73	W19	W35
1.3	Drive: electric (battery or mains), diesel, petrol, fuel gas		Diesel	Gasoline/LPG	Diesel	Diesel	Diesel
1.5	Rated capacity/rated load	Q (kg)	4000-5000	4000-5000	4000-5000	4000-5000	4000-5000
7.1	Engine manufacturer/type		Mitsubishi S65	PSI 4.3L	XINCHAI 4D32R30	UD TD42	PERKINS 1104D-44
	Emission STD		StageIIA		CN Stage III	CN Stage II	StageIIA
7.2	Engine power	kW	52	76/77	60	59	55.9
7.3	Rated speed	r/min	2300	2300	2200	2300	2200
7.4	Number of cylinders/displacement	(-)/(cm ³)	6/4956	6/4294	4/3168	6/4169	4/4410
	Rated torque	Nm/r/min	248/1700	318/2300.332.85/1400	320/1500-1700	254/1800	265/1700
	Transmissions Manufacturer	CHINA	✓	✓	✓	✓	CHINA
		OKAMURA	✓	✗	✗	✗	✗
	Transmissions Type		Powershift	Powershift	Powershift	Powershift	Powershift

Type	Model	Max. fork height	Overall height										Free lift				Front Overhang		Tilt range		Capacity					
			Lowered	Extended				Without backrest		Without backrest		With backrest		With backrest		4/4.5t	5.0t	F/R	4t	4.5t	Load capacity at 500mm				Dull time	
				Without		With backrest		Without		With backrest		Single tie		5.0t							4t		4.5t			
				4/4.5t	5.0t	4/4.5t	5.0t	4/4.5t	5.0t	4/4.5t	5.0t	4/4.5t	5.0t	4t	4.5t						5.0t	4t	4.5t	5.0t		
mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm				
Wide view mast	IC45-4VGF50M250	2500	1990	3330	3330	3670	3865	160	160	160	160	160	550	555	6/12	4000	4500	5000	4000	4500	5000	4000	4500	5000		
	IC45-4VGF50M270	2700	2095	3530	3530	3870	4065	160	160	160	160	160	550	555	6/12	4000	4500	5000	4000	4500	5000	4000	4500	5000		
	IC45-4VGF50M300	3000	2245	3690	3690	4170	4365	160	160	160	160	160	550	555	6/12	4000	4500	5000	4000	4500	5000	4000	4500	5000		
	IC45-4VGF50M330	3300	2410	3810	3810	4470	4665	160	160	160	160	160	550	555	6/12	4000	4500	5000	4000	4500	5000	4000	4500	5000		
	IC45-4VGF50M350	3500	2495	4330	4330	4670	4865	160	160	160	160	160	550	555	6/12	4000	4500	5000	4000	4500	5000	4000	4500	5000		
	IC45-4VGF50M360	3600	2545	4430	4430	4770	4965	160	160	160	160	160	550	555	6/12	4000	4500	5000	4000	4500	5000	4000	4500	5000		
	IC45-4VGF50M370	3700	2595	4530	4530	4870	5065	160	160	160	160	160	550	555	6/12	4000	4500	5000	4000	4500	5000	4000	4500	5000		
	IC45-4VGF50M380	3800	2645	4630	4630	4970	5165	160	160	160	160	160	550	555	6/12	4000	4500	5000	4000	4500	5000	4000	4500	5000		
	IC45-4VGF50M400	4000	2795	4830	4830	5170	5365	160	160	160	160	160	550	555	6/12	3800	4250	4750	4000	4500	5000	4000	4500	5000		
	IC45-4VGF50M430	4300	2960	5130	5130	5470	5665	160	160	160	160	160	550	555	6/12	3600	4000	4500	3800	4250	4750	4000	4500	5000		
Wide view mast dull time mast	IC45-4VGF50M450	4500	3070	5330	5330	5670	5865	160	160	160	160	160	550	555	6/12	3400	3800	4300	3600	4000	4500	3400	3800	4300		
	IC45-4VGF50M470	4700	3180	5530	5530	5870	6065	160	160	160	160	160	550	555	6/6	3000	3350	3750	3200	3600	4000	3000	3350	3750		
	IC45-4VGF50M480	4800	3235	5630	5630	5970	6165	160	160	160	160	160	550	555	6/6	3000	3350	3750	3200	3600	4000	3000	3350	3750		
	IC45-4VGF50M500	5000	3375	5830	5830	6170	6365	160	160	160	160	160	550	555	3/6	2800	3150	3550	3000	3400	3800	2800	3150	3550		
	IC45-4VGF50M550	5500	3620	6330	6330	6670	6865	160	160	160	160	160	550	555	3/6	2250	2800	2850	2800	3100	3350	2250	2800	2850		
	IC45-4VGF50M600	6000	3895	6830	6830	7170	7365	160	160	160	160	160	550	555	3/6	1950										

[illegible]